

THERMAL METHODS FOR OIL AND GAS RECOVERY

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ABSTRACT

Oil production from any well goes through three stages. The primary organize happens when the well weight lowers, and the secondary organize occurs when the well weight increases. This current approach involves putting sea or brackish water into the well to raise the well weight and force the oil up, hence improving oil recovery. 20–30% of the well reserve is taken after the primary and auxiliary stages of oil production. Despite the fact that the well is deemed exhausted, more than 70% of the oil has been extracted. At this time, the third organization, also known as enhanced oil recovery (EOR) or tertiary recovery, starts. Improved oil recovery might be the answer. EOR entails using heated and/or nonthermal methods to alter the qualities of unrefined oil in supplies, such as thickness and consistency, to ensure faster oil uprooting and, as a result, improved recovery. Warm EOR, which is the focus of this research, is often regarded as the most effective of all EOR techniques. We present a brief diagram of EOR classification in terms of warm and nonthermal strategies in this paper. In addition, a thorough examination of several warm EOR techniques is presented and discussed.

Keywords: Thermal, oil and gas, recovery, steam, chemical, steam flooding, gravity drainage, water injection

INTRODUCTION

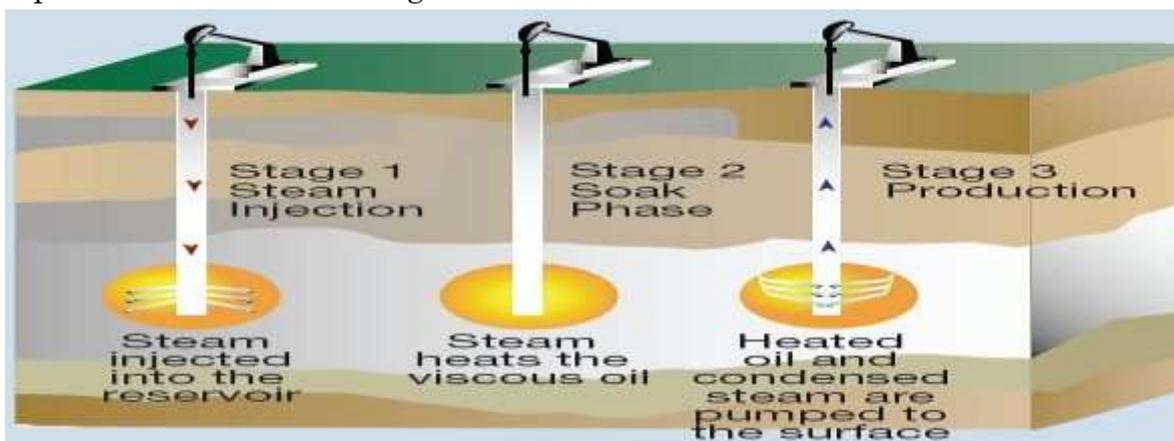
The low recovery figure (RF) of develop oilfields is one of the most significant difficulties that oil companies face throughout oil production. A developed oilfield is one where generation has peaked and degradation has commenced. The typical RF from developed oilfields throughout the world ranges from 20% to 40%. As a result, oilfield managers have experimented with a few enhanced oil recovery (EOR) solutions that have the potential to accelerate the recovery process and increase oil production. Warm recovery is an EOR approach that has shown to be economically successful. Warm EOR typically entails burning regular gas to produce steam, which is then injected into the store to warm overwhelming oil and reduce its thickness. Solar-generated steam, on the other hand, is used in EOR. Mirrors are used to reflect and focus sunlight onto receivers that absorb and convert solar energy into heat. This heat is then used to generate steam from the water. One of the primary advantages of using solar-powered energy for warm EOR is the lower energy prices and carbon footprint of the crude oil transported. Warm vitality has already been transmitted in Oman, Kuwait, and a few parts of California. As previously stated, the main goal of TEOR is to use steam energy to heat the oil in the subsurface. Because of the effect of various recovery components, the oil is able to flow more freely. The recovery processes of oil are increased due to dependency of the industry to them and the requirements to petrochemical products. The high API gravity, tall thickness, and asphaltting substance are all features of these oils. Thickness decreasing is one method for

increasing the relocation, which results to an increase in overwhelming oil recovery. Thickness is the measure of a liquid's resistance to a stream. As the temperature rises, lowering this quantity increases the versatility esteem. This fact emphasizes the importance of enhanced oil recovery (warm EOR) methods, in which heat generated at the surface or in situ from steam or hot water is infused via porous media.

I. Cyclic Steam Simulation

Steam is injected into a generating well for a length of time in cyclic steam incitement (CSS). At that moment, the well is sealed and steam is allowed to saturate it for a short amount of time before it is turned back on. Because of the high starting oil immersion, the high expanded storage weight, and the low oil thickness, the initial oil rate is high. Oil rate drops when the oil immersion diminishes, the supply weight lowers, and the oil consistency increases owing to heated misfortunes to the surrounding shake and liquids. A new cycle of steam infusion is initiated after a while. A cycle like this might be repeated a few times or many times. Another heated EOR approach, cyclic steam incitement (CSS), often known as huff-and-puff, uses just one well and has three stages. To begin, high-pressure steam is infused into the target zone for a few weeks to reduce the oil consistency; after that, the steam is allowed a splashing period to distribute through the supply in the next stage. Finally, oil is extracted from the same borehole. In multilayer supplies, the treatment starts at the bottom and works its way up to the top.

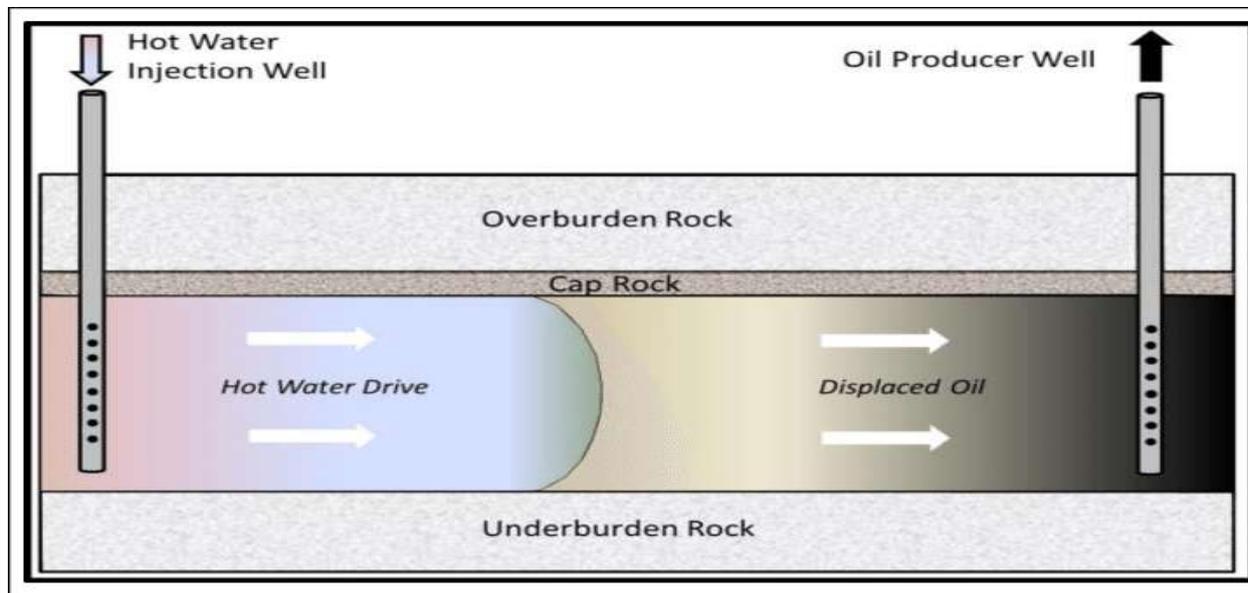
Since the 1950s, Cyclic Steam Incitement (CSS) has been used in California to recover excessive oil. CSS is sometimes referred to as a 'huff-and-puff' process. Steam is injected into a well at a high temperature (572 to 644 °F (300 to 340 °C) for an extended length of time in this method (ordinarily weeks or months). The well is flooded with steam for a period of time (days to weeks) to melt the bitumen, and then the warmed bitumen (or extra overwhelming oil) is pumped out. When oil production declines, the cycle repeats again. The CSS approach may be able to recover 20 to 25% of the oil used in the arrangement, but the cost of infusing steam is significant. The temperature of the store varies throughout the procedure, ranging from steam temperature (at the infusion point) to supply temperature (at the generation point). Warm development of gear, which occurs when steam is infused, can be a big problem, hence materials with good warm development qualities are chosen for steam infusion operations. Warm development isn't a concern because the temperature in the producing wells is lower than in the infusion wells. Because steam flooding creates a lot of sand, generation wells are subject to scraped spots. Basic hardware ranges are hard-faced as much as feasible to reduce abrasion.



II. Hot Water Injection

With the rise in global oil demand and current oil prices, the recovery of large oil inventories has become a serious challenge for the oil sector. Overcoming the difficulties and complexities associated with the creation of these stores has been the goal and focus for a long time. Due to the high thickness of oil, a large amount of hydrocarbon reserves remains untapped. Warm recovery forms are ways for reducing oil thickness and increasing oil recovery by delivering heat to the basic reservoirs. A heated recovery approach in which water is injected into hydrocarbon layers is known as hot water infusion. The hot water infusion thins the thickening oil and provides a pushing force to dislodge the blockage. In this work, the application of hot water infusion in a Center Eastern supply with huge overwhelming oil stores was explored. The reservoir's overwhelming oil had a thickness of 500 cp and a beginning oil immersion of 75%. Two-phase liquid stream relocation tests were conducted. The objective was to discover the ideal plan parameters in terms of infusion temperature and hot water slug measure that would surrender to the leading execution. The comes about gotten from a few plan arrangements are displayed.

These setups incorporate hot water surges with distinctive slug sizes and groupings. These comes about can be utilized as an instrument for the effective plan of hot water infusion to recoup overwhelming oil in these sorts of stores. In expansion, they give the condition beneath which a given plan may abdicate superior recuperation performance.



Water infusion is a method of oil production in which heavy water is infused into an oil reservoir to increase weight and hence extend oil recovery from an existing reserve. On- and offshore, water infusion wells can be found. Water injection is used to prevent low pressure in the reservoir; the water replaces the oil that has been removed, maintaining the same production rate and pressure over time. Water floods are basically man-made water drives that were formerly thought to be a sort of accelerated recovery.

III. Steam flooding

A warm-recovery approach in which surface-generated steam is injected into the supply through widely dispersed infusion wells. When steam is introduced into the system, it warms the rough oil and reduces its thickness. The heat also distills light components of the unrefined oil, which condense in the oil bank ahead of the steam front, reducing the thickness of the oil. The hot water that condenses from the steam, as well as the steam itself, provide a phony drive that clears oil and allows wells to be formed. Another factor that contributes to increased oil production during steam infusion is near-wellbore cleaning. Steam lowers the interfacial pressure that binds paraffins and asphaltenes to the shaking surfaces in this case, whereas steam refining of crude oil light shuts it.

The two distinct kinds of steam infusion EOR are cyclic steam incitement and steam flooding. The same well is used for steam infusion and oil production in cyclic steam incitement. Initially, steam is injected for a period ranging from a few weeks to a few months. The provided steam allows for instantaneous warming of the oil surrounding the infusion well via convective heating, lowering the consistency of the oil. When the desired consistency is reached, the steam infusion is turned off to allow the warm to disperse evenly throughout the arrangement. This makes a difference in terms of maximizing the amount of oil recouped at the end of this cycle.

Just as all other EOR methods steam injection has a number of drawbacks and challenges:

- When the steam in the well cools, it condenses into water, which mixes with the oil. This includes higher operating expenses as a result of dealing with larger quantities of fluids. Furthermore, an extra lack of hydration office is required nearby to allow for satisfactory oil and water division some time lately throughout oil transportation.
- In severe circumstances, steam infusion can cause serious damage to the subsurface well construction. This occurs in stores that are prone to geologic changes. This miracle has the potential to endanger laborers' lives and damage equipment. As a result, steam infusion cannot be used in these types of establishments unless further precautions are followed.
- One of the deciding elements in the use of steam flooding is the cost. When steam injection is first started, one barrel of steam can recover up to thirty barrels of additional oil. After a while, the process' efficiency deteriorates, and one barrel of steam can only recover 0.2 barrel of additional oil. If natural gas is utilized for steam generation, the process becomes uneconomical at this stage, as the price of steam climbs to \$20-\$30 per barrel of extra oil recovered. Producers often shut down wells in these circumstances until oil prices increase or a new technology is introduced.

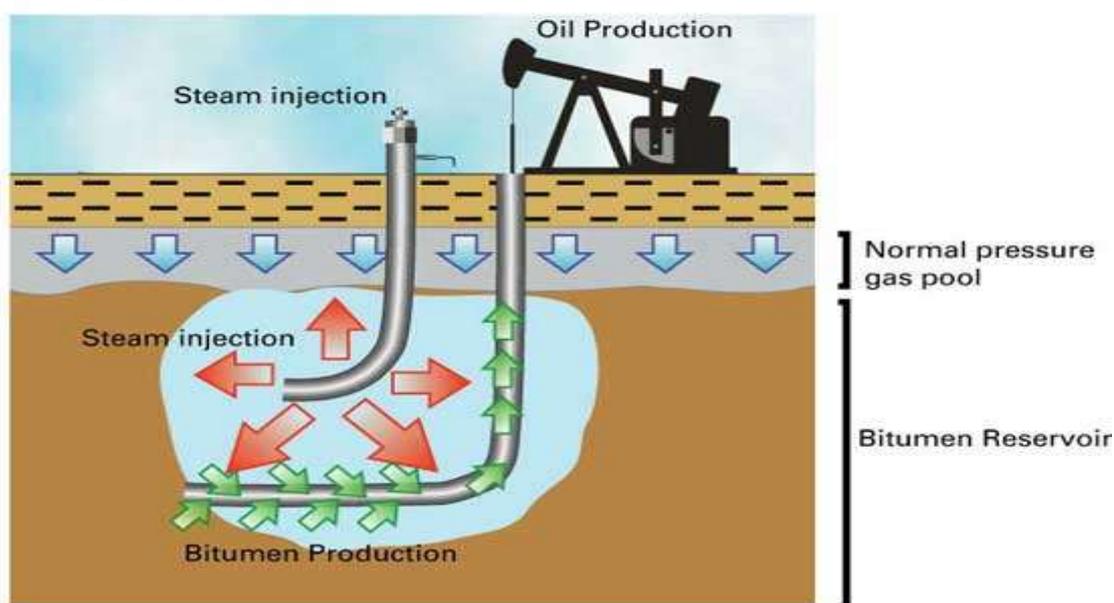
I. Steam-Assisted Gravity Drainage (SAGD)

Since its start over 30 years ago, steam assisted gravity drainage (SAGD) has evolved into one of the principal thermal recovery techniques for bitumen in Canadian Oil Sands deposits. This chapter aims to give a high-level overview of the process's principles, characteristics, and problems. The emphasis will be on assessing resource quality for SAGD development, the start-up process to initiate and establish gravity drainage, well design, and operational aspects to achieve stable operation and maximize thermal performance, as well as the importance of integrating subsurface and surface processes, and finally the trend of adding solvent to steam to improve SAGD thermal performance. Butler invented SAGD by drilling a pair of parallel

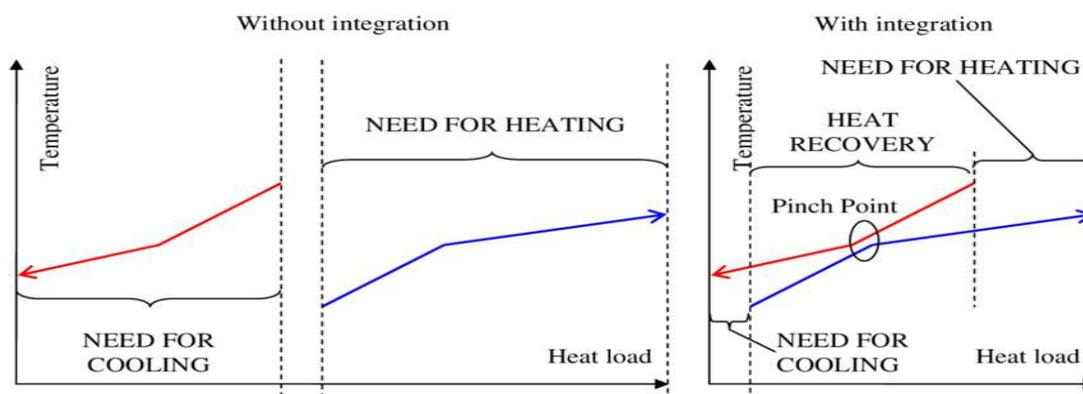
horizontal wells in a reservoir for oil recovery (Butler, 1985). Figure 9.4 shows a schematic illustration of SAGD. Steam is injected from the top horizontal well, while oil is generated from the lower horizontal well in the SAGD process. Steam warms heavy oil to reduce viscosity and also acts as a propellant for crude oil to flow to the production well (Hashemi-Kiasari et al., 2014; Gates et al., 2008).

This approach entails drilling two parallel horizontal wells along the reservoir, one above the other. Hot steam is introduced into the oil sands via the top well. Gravity forces the heavy oil to drain into the lower well as it thins and separates from the sand, from whence it is pumped to the surface for processing. The process permits the steam-saturated zone (known as the steam chamber) to ascend to the top of the reservoir, spread progressively sideways, and finally allow drainage from a relatively vast region, even though the injection and production wells can be fairly near (between 15 and 25 ft). The process is said to boost heavy oil recovery by 50% to 60% of the OOIP, making it more efficient than most other thermal recovery methods. The SAGD method has several advantages, including a higher SOR and a higher final recovery (on the order of 60–70%). Low initial oil rate, artificial raising of heavy oil to the surface, horizontal well operation, and application of the technique to reservoirs with low permeability, low pressure, or bottom water are among the major technical problems.

Normal SAGD Process



The hybrid SAGD technique (HSAGD method) employs a well construction similar to the FAST-SAGD method. In terms of operational circumstances, however, the wells are operated significantly differently. The SAGD wells are operated first in the FAST-SAGD process, followed by the cyclic steam stimulation wells (offset wells), which need a greater injection pressure and rate. As a result, steam is easily bypassed to neighboring wells, however the HSAGD procedure can alleviate this problem.



CONCLUSION

This study presents a thorough examination of warm EOR techniques. Depending on the EOR technology used, oil recovery can reach up to 75 percent of OOIP. The worldwide EOR market was 2.681 billion barrels in 2013, and it is expected to surpass 16 billion barrels by 2020, with a compounded annual growth rate of 29.9%. By 2020, revenue from worldwide improved oil recovery will be worth roughly 80 billion dollars. Warm EOR has chosen the focus of this audit study since it has been widely used across the world for several decades and is currently being developed. Warm EOR is the most widely used EOR method, accounting for 67 percent of global usage. The audit found that oil production using warm EOR (steam, in situ combustion, etc.) is more efficient.

Different steam infusion methods can be used to successfully collect residual oil from the well, depending on the well's penetrability and depth. Cyclic steam incitement is often employed in wells with permeability's more than 2000 mD, whereas steam/hot water flooding and SAGD can be used in wells with permeability's between 3 and 100 mD. Hot water flooding can extract oil from depths of up to 10,000 feet, whereas SAGD is utilized for oil wells less than 5000 feet deep, and steam flooding can provide oil from depths of up to 3000 feet. In Canada (AB), the SAGD technique is commonly employed in oil fields with typically high oil recovery 60-80%. Electric and electromagnetic techniques with a few additions were provided, and they were found to have a lot of potential for development. For a variety of economical and natural factors, such as solar-assisted EOR fields in the United States (CA), Oman, Venezuela, and Turkey, using renewable energy such as solar energy in EOR is regarded the most promising technology. All warm EOR approaches' benefits and drawbacks have been discussed. The combination of these common tactics with renewable energy should be investigated in future research.

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